

This chart is a guideline for additives.
 You are responsible for all product testing.

5ml = 1 teaspoon
 3 teaspoons = 1 tablespoon
 2 tablespoons = 1 ounce
 30ml = 1 ounce

% Additive	0.50%	1%	2%	3%	4%	5%	6%
2 oz. of Base	.3 ml	.5 ml	1 ml	1.5 ml	2.5 ml	3 ml	3.5 ml
4 oz. of Base	.6 ml	1 ml	2.5 ml	3.5 ml	5 ml	6 ml	7 ml
8 oz. of Base	1 ml	2.5 ml	5 ml	7 ml	9.5 ml	12 ml	14.5 ml Approx. .5 oz.
16 oz. of Base	2.5 ml	5 ml	9.5 ml	14.5 ml Approx. .5 oz.	19 ml Approx. .5 oz.	24 ml Approx. .75 oz.	29 ml Approx. 1 oz.
32 oz. of Base	5 ml	9.5 ml	19 ml Approx. .5 oz.	29 ml Approx. 1 oz.	38 ml Approx. 1.25 oz.	48 ml Approx. 1.5 oz.	57.5 ml Approx. 2 oz.
128 oz. of Base (1 gallon)	19 ml Approx. .5 oz.	38 ml Approx. 1.25 oz.	77 ml Approx. 2.5 oz.	115 ml Approx. 3.75 oz.	153 ml Approx. 5 oz.	192 ml Approx. 6.5 oz.	230 ml Approx. 7.5 oz.
1 lb. of Base	2.5 ml	5 ml	9.5 ml	14.5 ml Approx. .5 oz.	19 ml Approx. .5 oz.	24 ml Approx. .75 oz.	29 ml Approx. 1 oz.
2 lb. of Base	5 ml	9.5 ml	19 ml Approx. .5 oz.	29 ml Approx. 1 oz.	38 ml Approx. 1.25 oz.	48 ml Approx. 1.5 oz.	57.5 ml Approx. 2 oz.
3 lb. of Base	7 ml	14.5 ml Approx. .5 oz.	29 ml Approx. 1 oz.	43 ml Approx. 1.5 oz.	57 ml Approx. 2 oz.	72 ml Approx. 2.5 oz.	86 ml Approx. 2.75 oz.
4 lb. of Base	9.5 ml	19 ml Approx. .5 oz.	38 ml Approx. 1.25 oz.	57.5 ml Approx. 2 oz.	76 ml Approx. 2.5 oz.	96 ml Approx. 3.25 oz.	115 ml Approx. 3.75 oz.
5 lb. of Base	12 ml	24 ml Approx. .75 oz.	48 ml Approx. 1.5 oz.	72 ml Approx. 2.5 oz.	96 ml Approx. 3.25 oz.	120 ml Approx. 4 oz.	144 ml Approx. 4.75 oz.
6 lb. of Base	14.5 ml Approx. .5 oz.	29 ml Approx. 1 oz.	57.6 ml Approx. 2 oz.	86 ml Approx. 2.75 oz.	115 ml Approx. 3.75 oz.	144 ml Approx. 4.75 oz.	172 ml Approx. 5.75 oz.
7 lb. of Base	16 ml Approx. .5 oz.	33 ml Approx. 1 oz.	67 ml Approx. 2.25 oz.	100 ml Approx. 3.25 oz.	134 ml Approx. 4.5 oz.	168 ml Approx. 5.5 oz.	201 ml Approx. 6.75 oz.
8 lb. of Base	19 ml Approx. .5 oz.	38 ml Approx. 1.25 oz.	77 ml Approx. 2.5 oz.	115 ml Approx. 3.75 oz.	153 ml Approx. 5 oz.	192 ml Approx. 6.5 oz.	230 ml Approx. 7.5 oz.
9 lb. of Base	21.5 ml Approx. .75 oz.	43 ml Approx. 1.5 oz.	86 ml Approx. 2.75 oz.	129 ml Approx. 4.25 oz.	172 ml Approx. 5.75 oz.	216 ml Approx. 7 oz.	259 ml Approx. 8.5 oz.
10 lb. of Base	24 ml Approx. .75 oz.	48 ml Approx. 1.5 oz.	96 ml Approx. 3.25 oz.	144 ml Approx. 4.75 oz.	192 ml Approx. 6.5 oz.	240 ml Approx. 8 oz.	288 ml Approx. 9.5 oz.